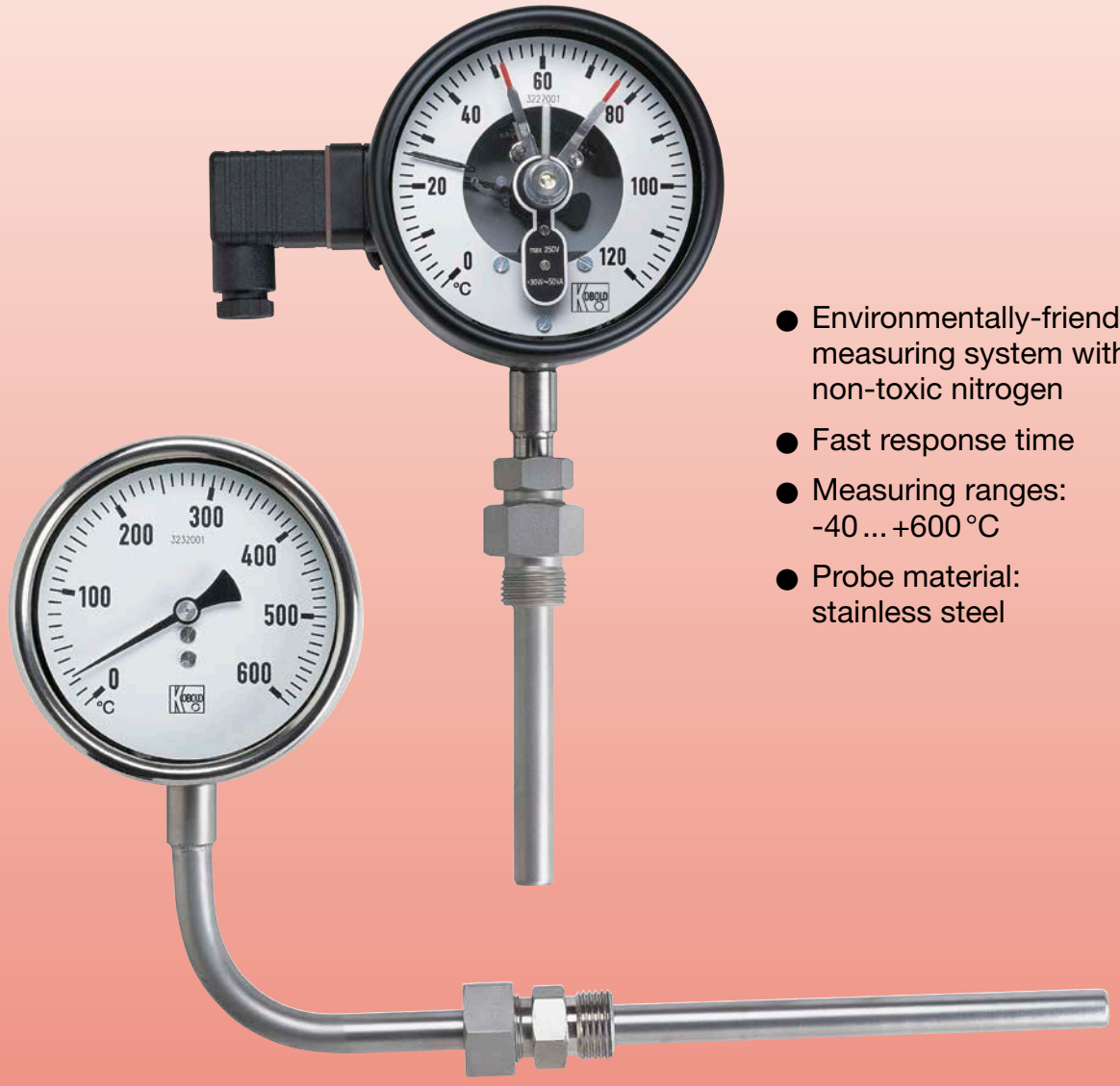
Zertifiziertes QM-System
DIN EN ISO 9001
Zertifikat-Nr. 01017

Stem Thermometers according to DIN EN 13190

nitrogen filled · option: contacts

measuring • monitoring • analysing

TNS



- Environmentally-friendly measuring system with non-toxic nitrogen
- Fast response time
- Measuring ranges: -40 ... +600 °C
- Probe material: stainless steel

T2

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Description

The measuring system of the gas pressure thermometer comprises probe, capillary tube and Bourdon tube in a casing. These parts form a unit. The complete measuring system is filled with pressurized nitrogen. A change in temperature causes a change in inner pressure in the immersion shaft. The resulting deflection of the Bourdon tube is transferred to the pointer through a pointer element.

A glycerine filled indicator version is available as an option for service at measuring points exposed to strong vibrations. The fill dampens the measuring system when exposed to mechanical vibrations and thus enables steady indication; it also provides good lubrication for moving parts.

We recommend our robust aluminium casing for rough field service conditions.

These thermometers can also be used with aggressive measuring substances when fitted with a suitable thermowell.

Areas of Application

- Chemical industry, petrochemicals
- Food industry
- Mechanical engineering and heavy goods industry
- Piping and vessel construction
- Process engineering

Technical Details

Housing:	stainless steel 1.4301 with bayonet lock aluminium (100 oder 160 mm) with steel ring cover, stainless steel or brass chromium plated
Window:	instrument glass 4 mm with aluminium case: plexiglass option: safety glass
Protection:	IP 65
Dial:	aluminium, white with black inscription
Pointer:	aluminium, black
Pointer element:	brass, option for 100 or 160 mm Housing: stainless steel
Measuring range:	-40 ... +40 ... 0 ... 600 °C
Overload protection:	full scale value, option 1.3 x full scale
Accuracy class:	Ø 63 and Ø 80 classe 1.6 Ø 100, Ø 160 and Ø 250 classe 1
Nominal sizes:	Ø 63, 80, 100, 160 and 250 mm
Probe:	stainless steel 1.4301 bei 100 or 160 mm housing stainless steel 1.4571
Probe diameter:	standard: 12 mm option: 8, 9 or 10 mm
Probe length:	to customer specification
Screwing:	stainless steel 1.4301

Order Details

TNS-	1D	1	24	0A1	M12	Y

Model
Housing material
Indicating range
Probe / material / connection
Type of contact / function
Special version

Please specify bulb length [mm] in writing.

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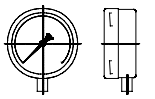
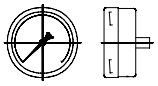
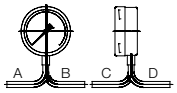
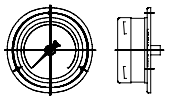
1. Design / case diameter

Design	Case diameter 63	80	100	160	250
	TNS-0D	TNS-0E	TNS-0F	TNS-0G	TNS-0I
	TNS-1D	TNS-1E	TNS-1F	TNS-1G	TNS-1I
	TNS-AD TNS-BD TNS-CD TNS-DD	TNS-AE TNS-BE TNS-CE TNS-DE	TNS-AF TNS-BF TNS-CF TNS-DF	TNS-AG TNS-BG TNS-CG TNS-DG	TNS-AI TNS-BI TNS-CI TNS-DI
	TNS-8D	TNS-8E	TNS-8F*	TNS-8G*	TNS-8I

* With 100 / 160 mm stainless steel case off-centre probe mounting and with fastening clip instead of ring

2. Housing material

..**2**.. = stainless steel

..**3**.. = aluminium
ring cover steel,
black (for 100 / 160 mm
housing only)

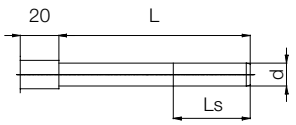
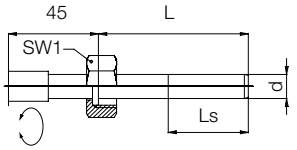
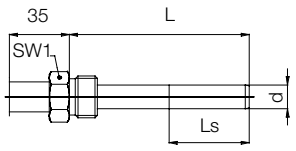
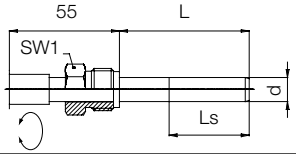
..**A**.. = aluminium
ring cover stainless steel
(for 100 / 160 mm
housing only)

3. Scale ranges

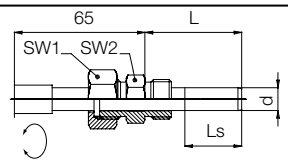
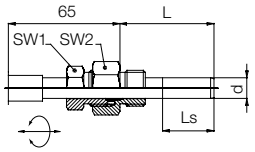
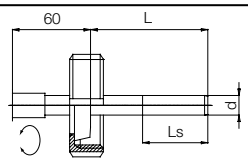
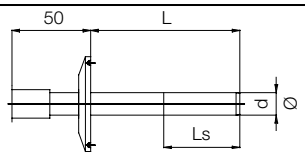
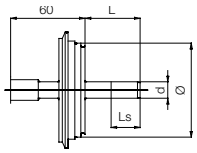
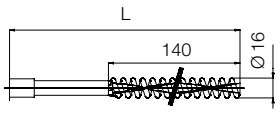
°C	°C	°C
..**24**.. = -20 ... +40	..**08**.. = 0 ... +80	
..**26**.. = -20 ... +60	..**10**.. = 0 ... +100	..**30**.. = 0 ... +300
..**35**.. = -30 ... +50	..**12**.. = 0 ... +120	..**40**.. = 0 ... +400
..**44**.. = -40 ... +40	..**16**.. = 0 ... +160	..**50**.. = 0 ... +500
..**46**.. = -40 ... +60	..**20**.. = 0 ... +200	..**60**.. = 0 ... +600
..**06**.. = 0 ... +60	..**25**.. = 0 ... +250	

Special measuring ranges: on request min. Δ T = 60 °C

4. Standard probe / material / connection (probe diameter 12 mm)

	Description	Material	Thread	Order code
	Smooth probe	Stainless steel	without	**..0A0..**
	Union nut	Stainless steel	G ½ G ¾ G 1	**..0B1..** **..0B2..** **..0B3..**
	Simple nipple, rigid	Stainless steel	G ½ G ¾ G 1 ½" NPT ¾" NPT 1" NPT	**..0C1..** **..0C2..** **..0C3..** **..0CA..** **..0CB..** **..0CC..**
	Rotatable nipple for DIN sleeve	Stainless steel	G ½ G ¾ G 1	**..041..** **..042..** **..043..**

4. Standard probe / material / connection (probe diameter 12 mm) continuation

	Description	Material	Thread	Order code
	Union nut and shoulder nipple	Stainless steel	G ½ G ¾ G 1 ½" NPT ¾" NPT 1" NPT	**..011..** **..012..** **..013..** **..01A..** **..01B..** **..01C..**
	Sliding screwing on probe	Stainless steel	G ½ G ¾ G 1 ½" NPT ¾" NPT 1" NPT	**..0S1..** **..0S2..** **..0S3..** **..0SA..** **..0SB..** **..0SC..**
	DIN 11851 with polished probe, for the milk and food industry	Stainless steel	1" NW 25 1 ½" NW 40 2" NW 50 3" NW 75 ANSI on request	**..0M3..** **..0M5..** **..0M6..** **..0M7..**
	Tri Clamp® ISO 2852 with polished probe	Stainless steel	1" NW 25 1 ½" NW 40 2" NW 50 ANSI on request	**..0T3..** **..0T5..** **..0T6..**
	Tuchenhagen® with polished probe	Stainless steel	NW 10-15: Ø 31 mm NW 25-32: Ø 50 mm NW 40-50: Ø 68 mm	**..0V3..** **..0V5..** **..0V6..**
	Helix probe for gases	Stainless steel		**..0H0..**

Bulb length
Please specify when ordering.
Minimum length 50 mm from the sealing collar of the thread.

L_S = approx. 50 mm at Ø 12 mm
= approx. 70 mm at Ø 10 mm
= approx. 90 mm at Ø 9 mm
= approx. 120 mm at Ø 8 mm

5. Special version
(Please specify in writing when ordering)
Probe diameter 8, 9 or 10 mm (instead of Ø 12 mm)
Test certificate (5 measuring points)
Overtemperature protection (1.3 x)
Safety glass
Dual scale (°C / °F)
Measuring mechanism made of stainless steel (with 100 and 160 mm housing)
Max. pointer
Red gliding mark pointer
Casing filled with glycerine or oil
Knife edge pointer with fine graduation
Plug according to DIN 43650 with junction box (for unfilled casings only)
Tuchel-plug

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6. Contacts

(for casing with 100 or 160 mm diameter only)

Description

Electromechanical and electronic limit monitors serve to open mand close electrical switching circuits depending on the position of the instrument display. They are suitable for fitting in casings with100, 160 mm Ø.

The limit values are adjusted from outside with a setting lock. The limit monitor is set with a detachable key to the value at which the switching operation is to be carried out.

The construction of the limit monitor is such that the instrument can continue operating past the setting pointer after successful contact transfer.

The maximum setting range is approximately 270 angular degrees.

Ambient temperatures of -20 °C ... +70 °C have no effect on the reliability performance.

We strongly recommend the use of our contact protection relays in applications with high breaking capacities or vibrations, or for service in damping liquids (oil). These relays have been specially designed for electromechanical limit monitors and their use is mandatory.

The following contacts are available:

- Slow-action contacts
- Magnetic spring contacts
- Inductive contacts

Magnetic spring contacts

Magnetic spring contacts are suitable for service under almost all operating conditions. They are almost completely insensitive to vibrations.

The contact pin carrier of the setting pointer is fitted with an adjustable magnet which pulls in the wiper shortly before the set value is reached. Arcing is thus avoided and the pin is prevented from being scorched. Because the magnetic force becomes effective during the switching operation with this construction, the setting pointer must be advanced or retarded by the forming differential gap of approximately 3 - 6% of full scale value.

Switching voltage: max. 250 V_{AC}/V_{DC}

Breaking capacity: max. 30 W / 50 VA

Switching current: max. 0.6 A

with standard contact material silver-nickel (Ag 80 Ni 20)

Others on request.

Slow-action contacts

These contacting devices switch free of delay in the same way as the motion of the actual-value pointer. They should be used where no contact loading is required and the instruments are not exposed to vibrations. Due to sparking the contacting devices should not be used where there is a danger of explosion. Care should also be taken that the contacting devices are not exposed to the effects of aggressive vapours.

- Switching voltage: max. 250 V_{AC}/V_{DC}
- Breaking capacity: max. 10 Watt / 18 VA
- Switching current: max. 0.6 A

with standard contact material silver-nickel (Ag 80 Ni 20)

Inductive contacts according to DIN 19234 (Namur)

The inductive contact device comprises mainly the control head (initiator) attached to the setpoint pointer with its completely assembled encapsulated electronics and mechanical assembly with moving control vane. The control vane is moved by the instrument pointer (setpoint pointer). The control head is supplied with DC voltage.

When the control vane is immersed in the air gap of the control head, its inner resistance increases (damped condition, the initiator is high-resistive). The resulting change in current intensity is the input signal for the switching amplifier in the control unit.

Inductive contacts are suitable for service where explosion protection and high reliability and switching rate, that is, long service life, are required.

Advantages of the inductive contact device:

- Long service life with non-contact switching
- Negligible reaction on the display
- Insensitive to aggressive environments (encapsulated electronics)

Nominal voltage: 8 V_{DC} (R_i = 1 kΩ)

7. Switching function of contacts

Magnetic spring contacts / slow-action contacts

Limit monitor with one contact			
Switching operation	**Switching function (when the limit value is exceeded)**	**Order code Magnetic spring contact**	**Order code Slow-action contact**
	Contact closes	**..M10**	**..S10**
	Contact opens	**..M20**	**..S20**
	Contact switches over, that is, contact opens contact closes	**..M30**	**..S30**
Limit monitor with two contacts			
	First and second contact closes	**..M11**	**..S11**
	1. Contact closes 2. Contact opens	**..M12**	**..S12**
	1. Contact opens 2. Contact closes	**..M21**	**..S21**
	First and second contact opens	**..M22**	**..S22**

Inductive contacts

Limit monitor with one contact			
Switching operation	**When the thermometer pointer moves clockwise and when the set limit value is exceeded it causes the following action**	**Control action**	**Order code inductive contact**
	moves the control vane out of the control head	Control circuit is closed	**..I10**
	moves the control vane into the control head	Control circuit is opened	**..I20**
Limit monitor with two contacts			
	moves the control vane of the first and second contact out of the control head	Control circuits are closed	**..I11**
	moves the control vane of the first contact out of the control head - moves the control vane of the second contact into the control head	First control circuit closes Second control circuit opens	**..I12**
	moves the control vane of the first contact into the control head - moves the control vane of the second contact out of the control head	First control circuit opens Second control circuit closes	**..I21**
	moves the control vane of the first and second contact into the control head	Control circuits are opened	**..I22**

Up to three contacts (up to four contacts in the aluminium case) can be delivered upon request. The devices are delivered with lateral connecting box as standard. Other connectors upon request.